

# TECHNICAL DATA SHEET

## DX84

### GLASSFIBER REINFORCED PUTTY

**DUXONE**<sup>®</sup>  
AUTOMOTIVE PAINT SYSTEMS



#### DESCRIPTION

DX84 Glass Fibre Reinforced Putty is part of the Duxone repair system. It is a 2K fine finishing putty suitable for use on many substrates, in particular glass fibre reinforced polyester. It adheres very well to bare metal and other common substrates. Designed for use with the universal activator.

#### FEATURES

- Simple to apply.
- Good filling properties.
- Fine homogeneous structure.
- Delivers smooth, uniform surface.

#### PRODUCT LIST

- DX84 Glassfiber Reinforced Putty
- BPO Hardener Paste Red

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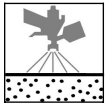
### GLASSFIBER REINFORCED PUTTY

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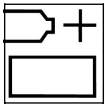
#### Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned  
Galvanised steel or soft aluminium sanded and cleaned.  
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.



	Low temp.		Std temp.	
	Volume	Weight	Volume	Weight
<b>DX84</b>	100 %	100	100 %	100
<b>BPO RED</b>	1 - 2 %	0.7 - 1	1 %	0.7



Pot life at 20°C: 4 min - 5 min



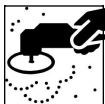
Apply smooth film immediately after mixing, avoiding air entrapment.



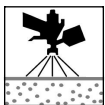
	BPO RED
<b>20 °C</b>	20 min - 30 min



Guideline for short wave IR equipment  
Half power: 2 - 3 min



P60 - P80



2K Polyester Putty

VOC compliant

2004/42/IIB(b)(250) 150: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 150 g/l.

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### Products

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Clean after use with a suitable solventbased cleaning thinner.

### Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Do not apply over 1K primer, etch primer or not well cured paintwork.
- Do not wet sand.
- Reaction temperature should be at least +5°C.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Duxone product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Duxone product range, unless explicitly indicated otherwise.

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