

TECHNICAL DATA SHEET

DX31A

ACCELERATOR

DUXONE[®]
AUTOMOTIVE PAINT SYSTEMS



DESCRIPTION

DX31A Accelerator is part of the Duxone repair system and is developed for faster drying of 2K Topcoats or 2K Clears.

PRODUCT LIST

- DX31A Accelerator

TECHNICAL DATA SHEET

DX31A

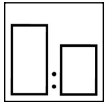
ACCELERATOR

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Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



MIXING RULES FOR DUXONE 2K TOPCOAT

DX31A can be used with the DX32 Thinner Fast and DX24 Activator Extra Fast to give optimum balance in drying.

- Maximum amount of DX31A is 100% replacement of the thinner in ready-for-use.

MIXING RULES FOR DUXONE 2K CLEARS (DX44 & DX48)

DX31A can be used with the DX32 Thinner Fast and DX24 Activator Extra Fast to give optimum balance in drying.

- Maximum amount of DX31A is 10% volume ready-for-use.
- Do not use DX31A together with DX22.
- Close container after use. This prevents the solvents to evaporate.



Duxone 2K Topcoat: 1 hr - 1 hr 15 min

DX44 (+ DX24): 2 hr - 2 hr 30 min

DX48 (+ DX24): 2 hr 30 min - 3 hr 30 min



	Duxone 2K Topcoat	DX44 (+ DX24)	DX48 (+ DX24)
20 °C	3 hr 30 min	2 hr	3 hr 30 min
60 - 65 °C	20 min	15 min	20 min

VOC compliant

This product mix is not VOC compliant.

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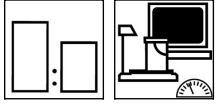
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Products

DX31A Accelerator

Product mix



Mixing ratios with special agents are available in the productmix table on Colour Room and in the specific TDS.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Duxone product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Duxone product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.