

# TECHNICAL DATA SHEET

## DX1060

### 1K PLASTIC PRIMER

**DUXONE**<sup>®</sup>  
AUTOMOTIVE PAINT SYSTEMS



#### DESCRIPTION

DX1060 1K Plastic Primer is part of the Duxone repair system. It is a VOC compliant primer formulated to create excellent adhesion with the uncoated plastic substrate. It comes ready to use and is easy to apply.

#### FEATURES

- Ready to use
- Simple to apply
- Suitable for use on uncoated, degreased exterior plastic parts
- VOC compliant

#### PRODUCT LIST

- DX1060 1K Plastic Primer

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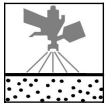
1K PLASTIC PRIMER

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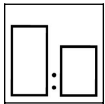
## Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in plastic cleaner / final cleaning use a cloth moistened with plastic cleaner.  
Repairs to exterior common plastic car parts, sanded and cleaned.



Ready to use

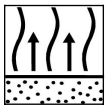


Not applicable



	Spray nozzle	Spray pressure	
<b>Compliant</b>	1.2 - 1.3 mm	1.5 - 2 bar	inlet pressure
<b>HVLP</b>	1.3 - 1.4 mm	0.7 bar	atomisation pressure

see manufacturer's instructions



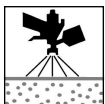
1 normal coat

final flash-off: 10 min



20 °C

10 min



Appropriate Surfacer  
Putty

VOC compliant

This product mix is out of scope for VOC directive

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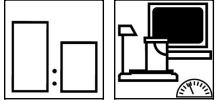
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## Products

DX1060 1K Plastic Primer

## Product mix



Mixing ratios with special agents are available in the productmix table on Colour Room and in the specific TDS.



1 - 2 µm



Clean after use with a suitable solventbased guncleaner.

## Remarks

- Material has to be at room temperature (18-25°C) before use.
- Shake before use.
- Stir thoroughly before use.
- DX1060 can be tinted with maximum 5% DUXONE Tints.
- Degrease AAS, ABS, PC and PVC with a correct final cleaner/degreaser.  
For PA, EP and PUR do not use DX1060.  
For PP and POM flame treatment is needed.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Duxone product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Duxone product range, unless explicitly indicated otherwise.

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